

WHY HEPI?



INNOVATIVE PRECISION AND UNMATCHED QUALITY:

We're committed to understanding and exceeding your unique needs



INNOVATIVE PRECISION AND UNMATCHED QUALITY:

Every part meets the highest standards, ensuring long-lasting performance that meets or beats OEM specifications



OPTIMIZED TOTAL COST OF OWNERSHIP:

Our solutions help you maximize uptime and minimize costs over the life of your equipment



0R9037 | 785 Final Drive



Multiple P/Ns | 793D EL Final Drive



232-0652-AMB | D10T Ambidextrous Tilt Cylinder



7T3829 | D10T Lift Cylinder and Valve Group

USA INVENTORY

CAT SX COMPONENTS		
OEM#	DESCRIPTION	QTY ON HAND
10R1822 208-8786	793C REAR WHEEL GRP - FINAL DRIVE & BRAKE (HEPI Enhanced)	5
466-7421 11R1573	793D DIFFERENTIAL & BEVEL GEAR	2
10R5399 246-5264 302-8162 20R1721	793D REAR WHEEL GRP - FINAL & BRAKE (HEPI Enhanced)	2
284-8014	793 FRONT SUSPENSION ASSY	1
135-0471 203-4000	793 DIFFERENTIAL & BEVEL GEAR	2
284-8016	793D REAR SUSPENSION	5
250-3940	793C/D REAR BRAKE GROUP	3
0R9001 121-2071	793 HOIST CYLINDER	2
20R5304 8912	793 STEERING CYLINDER ASSY	7
CRN50133	793F RAX LINK COLLETED PIN KIT	1
0R9034 0R9037 6G9345	785 REAR WHEEL GRP FINAL & BRAKE	Contact your Sales Representative
140-7626	785C REAR WHEEL GRP - FINAL & BRAKE (CAST PORT HOLE)	1
317-8378 0R9037 317-8379	785 REAR WHEEL GP CAST PADDEL WHEEL	1
1306634 8W9545 104-5349	785 DIFFERENTIAL & BEVEL GEAR GP	1
5T5070	789 FRONT BRAKE GROUP	2
5T4489	789 REAR BRAKE GROUP	2

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
9T2807 0R3220 438-6225	789 HOIST CYLINDER	3
321-6787	789D REAR WHEEL GROUP	1
5T4476	789B REAR WHEEL GROUP (FAB HUB)	1
104-3931 125-6046 5T1029 8W9550 8X7240	789 DIFFERENTIAL & BEVEL GEAR	1
265-6725 482-7524	16M CIRCLE DRIVE	Contact your Sales Representative
10R5659 267-3863	16M STEERING CYLINDER GRP	2
290-8074	16M ARTICULATON CYLINDER	2
4T9977 20R9641	D10 RIPPER TILT CYLINDER	1
232-0652-AMB 232-0653-AMB	D10T AMBIDEXTROUS TILT CYLINDER	2
192-6446 20R9632	D10 RIPPER LIFT CYLINDER; LH	2
192-6445	D10 RIPPER LIFT CYLINDER; RH	1
7T3829	D10 LIFT CYLINDER & VALVE GRP	7
1U1767	992C&D TILT CYLINDER; LH	1
1571352 112-8208	992 / 854 STEERING CYLINDER ASSY	2
6E5024 11R0131	AD30 / R1600STEERING CYLINDER	2
159-9489	R1600 EJECTOR CYLINDER	3
158-6586	R1600 LIFT CYLINDER GRP (RH)	3
154-0300 30R-0367	740 CENTER AXLE DIFF GRP	1
148-7200 20R-9434	740 DIFFERENTIAL GRP - FRONT & BRAKE	2
141-6054	740 REAR AXLE WHEEL & FINAL DRRIVE	2
217-6290	740 FRONT/CENTER WHEEL GP FINAL & BRAKE	2

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
180-8500 180-8501	R1700 STEERING CYLINDER	1
7Y4601	325 CYLINDER	1
2618104	LOGAN LADDER SHOVEL CYLINDER	1
3128319021 9101507068	BOOM CYLINDER	13
10339122	T282 HOIST PUMP - LH	4

CANADIAN INVENTORY

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
192-5826	797B SPINDLE HUB & BRAKE	Contact your Sales Representative
191-8042	797B SUSPENSION	1
4T9977 20R9641	D10T RIPPER TILT CYLINDER (4T9977)	2
218-1633	797B FRONT BRAKE	2
253-4119	797B/F BRAKE ACCUMULATOR	5

BRAKE SUPPLY INVENTORY - USA

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 0R4005-BSC	776B/D 777C/D TRANSMISSION	4
CAT 0R4007-BSC	785/789B TRANSMISSION 67X36X48	4
CAT 0R4008-BSC	789C/793B TRANSMISSION	1
CAT 0R4024-BSC	16G TRANSMISSION	1
CAT 0R4054-BSC	992G TRANSMISSION	3

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 0R4057-BSC	D11R/T TRANSMISSION	4
CAT 0R4059-BSC	16H TRANSMISSION 6ZJ	1
CAT 0R4065-BSC	777D TORQUE CONVERTER	3
CAT 0R4084-BSC	785 TORQUE CONVERTER 30X36X41	8
CAT 0R4085-BSC	789 TORQUE CONVERTER	3
CAT 0R4097-BSC	D11R/T TORQUE	2
CAT 0R4749-BSC	793B/793C TRANSMISSION	4
CAT 0R8509-BSC	D9R D9T FINAL DRIVE GP	3
CAT 0R8792-W/O STRUT-BSC	793 FRT CORNER W/O STRUT-RH	4
CAT 0R8793-W/O STRUT-BSC	793 FRT CORNER W/O STRUT-LH	4
CAT 0R8956-BSC	D11R FINAL DRIVE	3
CAT 0R9031-BSC	776D/777D WHEEL GROUP	6
CAT 0R9035-BSC	785 SPINDLE	1
CAT 0R9037-P-BSC	785 PADDLEWHEEL STYLE CAST	2
CAT 0R9043-P-BSC	789 WHEEL GROUP PADDLEWHEEL	5
CAT 0R9862-BSC	988G FINAL DRIVE	7
CAT 1018581-BSC	D11N/R/TRIPPER LIFT CYL RH	5
CAT 1049410-BSC	777D DIFFERENTIAL REBUILT	5
CAT 1052440-BSC	777D/F STEERING CYLINDER	7
CAT 1053357-BSC	773E - 775F STEERING CYLINDER	6
CAT 1060466-BSC	D10R STEERING CLUTCH	5
CAT 1063722-BSC	793/789 REAR SUSP CYL	7
CAT 1069885-BSC	789 FRONT BRAKE GROUP	9
CAT 1070702-BSC	992G REAR ROLLOUT	1
CAT 1070703-BSC	992G FRONT ROLLOUT	1
CAT 1072860-BSC	785/785B REAR SUSP. INVERTED	8
CAT 10R0802-BSC	992G/K WHEEL GP	8
CAT 10R0813-BSC	D10R TRANSMISSION	1
CAT 10R4469-BSC	793D TRANSMISSION	2
CAT 10R5290-BSC	D9T TRANSMISSION	2
CAT 10R5292-BSC	D10T TRANSMISSION W/BEVEL GEAR	4
CAT 10R5295-BSC	D10T TORQUE CONVERTER	4

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 10R5395-BSC	793C FRONT BRAKE	2
CAT 10R7977	PUMP GP GEAR	1
CAT 10R8424-BSC	777F TRANSMISSION 64X40X40	4
CAT 10R8431-BSC	777F REAR WHEEL GROUP	8
CAT 1102656-BSC	D10R/T FINAL DRIVE	6
CAT 1118181-BSC	980G/H LIFT CYLINDER	6
CAT 1162837-BSC	REAR SUSP CYLINDER	2
CAT 1189628-BSC	D11TR STEER/BRAKE CLUTCH	5
CAT 1199014-BSC	777D REAR BRAKE GROUP	1
CAT 1212071-BSC	793C/D HOIST CYL.	5
CAT 1248506-BSC	TORQUE CONVERTER	1
CAT 1256046 W/ LUBE PUMP-BSC	789REM.GEAR DIFF. W/LUBE PUMP	4
CAT 1306634-BSC	785B/C DIFFERENTIAL P-LUBE	4
CAT 1342202-BSC	D11 PIVOT SHAFT	1
CAT 1376821-BSC	773/775 WHEEL GROUP	4
CAT 1378833-BSC	988G/H FRONT ROLLOUT ASSY	1
CAT 1508355	SPIDER GROUP	12
CAT 1586587-BSC	R1600G LIFT CYL (LH)	5
CAT 1621522-BSC	992G LIFT CYLINDER R/H	4
CAT 1621523-BSC	992G LIFT CYLINDER L/H	4
CAT 1635294-BSC	D9R TRANSMISSION	1
CAT 1640935-BSC	992G SERVICE BRAKE	5
CAT 1658633-BSC	D9R/ D9T BLADE LIFT CYLINDER	1
CAT 16M CIR. ARG W/MOLDBO.-BSC	16M COMPLETE CIRCLE ARRANGEMENT	1
CAT 1711232-BSC	777D/F HOIST CYLINDER	9
CAT 1756253	789C/D HOIST PUMP	9
CAT 1772248-BSC	777D WET BRAKE ASSEMBLY REAR	1
CAT 1772249-BSC	777C/D FRONT BRAKE	6
CAT 1936222-BSC	793D DIFFERENTIAL REAR	2
CAT 1981911-BSC	789 REAR WET BRAKE ASSY CAST	4
CAT 1U3182-BSC	785 STEERING CYLINDER	8
CAT 2018389-BSC	TRANSMISSION PUMP D10T	4

CAT SX COMPONENTS		
OEM#	DESCRIPTION	QTY ON HAND
CAT 2034000-BSC	793C DIFF PRESSURE LUBE	4
CAT 2072683-BSC	D11N/R/T SHORT EQUALIZER BAR	2
CAT 2097714-BSC	D11R TRUNNION	7
CAT 20R3788-BSC	793F FINAL DRIVE	1
CAT 20R6123-BSC	D11R/T TORQUE	1
CAT 2116626	785/789 HYD PUMP HOISTCAST	11
CAT 2135171-BSC	D10T TRANSMISSION W/BEVEL GEAR	4
CAT 2183413-BSC	AD30 TRANSMISSION	3
CAT 2223676-BSC	D10N EQUALIZER BAR SHORT BAR	2
CAT 2223682-BSC	BAR GP	0
CAT 2307133	793C GEAR PUMP	1
CAT 2311955-BSC	HIGH LIFT TILT CYL 988G 988H	2
CAT 2320652-BSC	D10R/T TWIN TILT CYL L/H OR R/H	6
CAT 2366260-SPL-BSC	AD30 EJECTOR CYLINDER	10
CAT 2371017-BSC	D10T STRG/CLUTCH BRAKE	5
CAT 2373960	773F PUMP GP-GEAR	9
CAT 2375716-BSC	FRT/REAR DIFF ASSY 854G - 992G	5
CAT 2435550-BSC	777F. FRT WET BRAKE	6
CAT 2456466-BSC	FRONT BRAKE	2
CAT 2482036-BSC	773F TRANSMISSION	1
CAT 2520471-BSC	D11R LIFT CYLLGETRUNN R/H	6
CAT 2520472-BSC	D11R LIFT CYLLGETRUNN L/H	6
CAT 2550902	SPIDER GP W/O BOLTS	0
CAT 2555478	777F PUMP GP	9
CAT 2662091-BSC	777F DIFFERENTIAL 35X36X45	5
CAT 2711716-BSC	992K RH LIFT CYLINDER	1
CAT 2711717-BSC	992K LH LIFT CYLINDER	2
CAT 2713572-BSC	TILT CYLINDER 992K	1
CAT 2802056-LH-BSC	793F FRT CORNER GP W/OSTRUT LH	4
CAT 2802056-RH-BSC	793F FRT CORNER GP W/OSTRUT RH	4
CAT 2824029-BSC	D10T/R FINAL DR GRP MUD ENVIRO	8
CAT 2843536	793D PUMP	8
CAT 2860681-BSC	16M BRAKE (FRONT)	6
CAT 2860682-BSC	16M GRADER BRAKE (REAR)	7

CAT SX COMPONENTS		
OEM#	DESCRIPTION	QTY ON HAND
CAT 2898616-BSC	797F HOIST CYL	5
CAT 2907231-BSC	777D/F REAR SUSP CYLINDER	1
CAT 2951072-BSC	D11R TRANSMISSION PUMP	3
CAT 2955708-BSC	793F HOIST CYL STAGES	5
CAT 2955709-BSC	REAR SUSPENSION CYLINDER	6
CAT 2G8780-BSC	16G FRONT AXLE GROUP 93U	1
CAT 3002030-BSC	R1600G REAR AXLE OSCILLATING	3
CAT 3028162-BSC	793 REAR WHEEL GROUP	2
CAT 3079981-BSC	797B TORQUE CONVERTER	2
CAT 3099208-BSC	785D FINAL DRIVE REAR	2
CAT 3099597/ 3117785-RH-BSC	785D FRONT CORNER TYPE 1	2
CAT 3099602-BSC	785D DIFFERENTIAL	4
CAT 3147810	789 DRIVESHAFT W/U-JOINTS	1
CAT 3156272-BSC	777G TRANSMISSION	1
CAT 3216787-BSC	789D FINAL	5
CAT 3288492/4T5182-LH-BSC	789 LEFT FRONT CORNER(SEE A.D	3
CAT 3345492-AM	793F FINAL DRIVE ASSY	0
CAT 3356352-BSC	777G FRONT SUSP CYL	1
CAT 3435375-BSC	D11T FINAL DRIVE	3
CAT 3510988-BSC	789D TRANSMISSION	0
CAT 3523191-BSC	D11R/T GEAR GP-BEVEL&TRANSFER	6
CAT 3631924	15.5C LONG LIFE DRIVESHAFT	1
CAT 3791088-BSC	777G REAR BRAKE	4
CAT 3906120	HOIST PUMP 793F	3
CAT 3T0034-BSC	785/789B TRANSMISSION 67X36X48	6
CAT 3T0260-BSC	785/789 PUMP GP-GEAR TRANS	7
CAT 4667421-BSC	793D/F DIFFERENTIAL W/BEVEL	2
CAT 4827524-BSC	24M CIRCLE DRIVE W/O MOTOR	5
CAT 4T5182-BSC	789 FRONT SUSPENSION	1
CAT 4T5931-BSC	785/785B HOIST CYLINDER	9
CAT 5T1740-BSC	16G/H DRIVE GP-CIRCLE	5
CAT 5T3280-BSC	785FRONT WET BRAKE GROUP	8

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 5T7158-BSC	16G/H FINAL DRIVE	1
CAT 6G7877 777D-BSC	777D FRONT WHEEL GROUP DRY BRK	3
CAT 6G9270/9T9073LH-BSC	785 FRONT CORNER GROUP LH	1
CAT 6G9270/9T9073RH-BSC	785 FRONT CORNER GROUP RH	2
CAT 6G9270-LH-BSC	785 SPINDLE & WHEEL ASSEMBLY	1
CAT 6G9270-RH-BSC	785 SPINDLE & WHEEL ASSEMBLY	1
CAT 6T6148-BSC	785 TORQUE PUMP W/ GEAR	1
CAT 6Y5645-BSC	TRANSMISSION	3
CAT 7T3829-BSC	D10N/RBLADE LIFT CYLB993	4
CAT 8D1690-BSC FRONT MOUNT	16G/H BRAKE GP-SERVICE	5
CAT 8D1690-BSC REAR MOUNT	16G/H BRAKE GP-SERVICE	4
CAT 8E2900-BSC	D10NPIVOT SHAFT 121-1/2 LONG	1
CAT 8J8865-BSC	777BCD REAR SUSP CYLINDER	5
CAT 8J8924-BSC	777B/C/D HOIST CYLINDER	6
CAT 8J9912-BSC	777A/777D STEERING CYLINDER	8
CAT 8X0241-BSC	793 REAR BRAKE	3
CAT 8X2225-BSC	777 WHEEL GROUP	2
CAT 8X6474/9T8813-LH-BSC	777D/F FRONT CORNER GROUP	2
CAT 8X6474/9T8813-RH-BSC	777D/F FRONT CORNER GROUP	1
CAT 8X8974-BSC	24H FRT AXLE GRP	1
CAT 8X9717-BSC	785 REAR BRAKE (SEE A.D.)	6
CAT 9D2685-BSC	777 WET BRAKEREAR5 BOLT ANC	6
CAT 9J2017-BSC	773B/775F HOIST CYL B593	2
CAT 9T1080-BSC	D10N/R PUMP GP-VANE *SEE A.D.	6
CAT 9T2807-BSC	789 789B/C HOIST CYLINDER	8
CAT 9T2869-BSC	D10N/R/T LIFT CYL.3SKLH/RH	6
CAT 9T3715-BSC	D11N/R TWIN TILT CYL R/H	12

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 9T8813-BSC	777 FRT SUSP CYL (SEE A.D.)	7
CAT 9T8910-BSC	793C FRT SUSP. CYLINDER 100L	2
CAT 9T8911-BSC	793B HOIST CYLINDER	4
CAT 9T8912-BSC	793B/C STEERING CYLINDER	6
CAT 9T9073-BSC	785 FRONT SUSP.CYLINDER	8
CAT 9T9203-BSC	D10N/R BLADE TWIN TILT CYL	6
CAT 9U9822-BSC	793B/793C TRANSMISSION	4

BRAKE SUPPLY INVENTORY - CA

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 0R4005-BSC	776B/D 777C/D TRANSMISSION	1
CAT 0R4007-BSC	785/789B TRANSMISSION 67X36X48	1
CAT 0R4085-BSC	789 TORQUE CONVERTER	2
CAT 0R4749-BSC	793B/793C TRANSMISSION	1
CAT 0R8792-W/O STRUT-BSC	793 FRT CORNER W/O STRUT-RH	1
CAT 0R8793-W/O STRUT-BSC	793 FRT CORNER W/O STRUT-LH	1
CAT 0R9031-BSC	776D/777D WHEEL GROUP	2
CAT 1052440-BSC	777D/F STEERING CYLINDER	2
CAT 1063722-BSC	793/789 REAR SUSP CYL	4
CAT 1069885-BSC	789 FRONT BRAKE GROUP	1
CAT 1072860-BSC	785785B REAR SUSP. INVERTED	2
CAT 10R4469-BSC	793D TRANSMISSION	1
CAT 10R5295-BSC	D10T TORQUE CONVERTER	2
CAT 10R7977	PUMP GP GEAR	3
CAT 10R8424-BSC	777F TRANSMISSION 64X40X40	1
CAT 10R8431-BSC	777F REAR WHEEL GROUP	1
CAT 1102656-BSC	D10R\T FINAL DRIVE	1

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 1162837-BSC	REAR SUSP CYLINDER	2
CAT 1189628-BSC	D11TR STEER/BRAKE CLUTCH	1
CAT 1256046 W/ LUBE PUMP-BSC	789REM.GEAR DIFF. W/LUBE PUMP	1
CAT 1508355	SPIDER GROUP	6
CAT 1658633-BSC	D9R/ D9T BLADE LIFT CYLINDER	1
CAT 1711232-BSC	777D/F HOIST CYLINDER	2
CAT 1756253	789C/D HOIST PUMP	4
CAT 1936222-BSC	793D DIFFERENTIAL REAR	1
CAT 1U3182-BSC	785 STEERING CYLINDER	3
CAT 2018389-BSC	TRANSMISSION PUMP D10T	1
CAT 20R6123-BSC	D11R/T TORQUE	2
CAT 2116626	785/789 HYD PUMP HOISTCAST	4
CAT 2223676-BSC	D10N EQUALIZER BAR SHORT BAR	1
CAT 2223682-BSC	BAR GP	2
CAT 2307133	793C GEAR PUMP	3
CAT 2320652-BSC	D10R/T TWIN TILT CYL L/H OR R/H	1
CAT 2371017-BSC	D10T STRG/CLUTCH BRAKE	4
CAT 2550902	SPIDER GP W/O BOLTS	6
CAT 2555478	777F PUMP GP	2
CAT 2802056-LH- BSC	793F FRT CORNER GP W/OSTRUT LH	1
CAT 2802056-RH- BSC	793F FRT CORNER GP W/OSTRUT RH	1
CAT 2824029-BSC	D10T/R FINAL DR GRP MUD ENVIRO	1
CAT 2843536	793D PUMP	4
CAT 2860682-BSC	16M GRADER BRAKE (REAR)	1
CAT 2907231-BSC	777D/F REAR SUSP CYLINDER	2
CAT 2955709-BSC	REAR SUSPENSION CYLINDER	4
CAT 3099602-BSC	785D DIFFERENTIAL	1
CAT 3345492-AM	793F FINAL DRIVE ASSY	1
CAT 3356352-BSC	777G FRONT SUSP CYL	2

CAT SX COMPONENTS

OEM#	DESCRIPTION	QTY ON HAND
CAT 3510988-BSC	789D TRANSMISSION	1
CAT 3523191-BSC	D11R/T GEAR GP-BEVEL&TRANSFER	1
CAT 3631924	15.5C LONG LIFE DRIVESHAFT	1
CAT 3906120	HOIST PUMP 793F	4
CAT 3T0034-BSC	785/789B TRANSMISSION 67X36X48	1
CAT 4667421-BSC	793D/F DIFFERENTIAL W/BEVEL	1
CAT 4827524-BSC	24M CIRCLE DRIVE W/O MOTOR	4
CAT 4T5182-BSC	789 FRONT SUSPENSION	1
CAT 4T5931-BSC	785/785B HOIST CYLINDER	4
CAT 6T6148-BSC	785 TORQUE PUMP W/ GEAR	1
CAT 8J8865-BSC	777BCD REAR SUSP CYLINDER	2
CAT 8X9717-BSC	785 REAR BRAKE (SEE A.D.)	1
CAT 9J2017-BSC	773B/775F HOIST CYL B593	2
CAT 9T2807-BSC	789 789B/C HOIST CYLINDER	2
CAT 9T2869-BSC	D10N/R/T LIFT CYL.3SKLH/RH	2
CAT 9T3715-BSC	D11N/R TWIN TILT CYL R/H	3
CAT 9T8813-BSC	777 FRT SUSP CYL (SEE A.D.)	3
CAT 9T8912-BSC	793B/C STEERING CYLINDER	2
CAT 9T9073-BSC	785 FRONT SUSP.CYLINDER	2
CAT 9U9822-BSC	793B/793C TRANSMISSION	1

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