THE



## **COOLING SOLUTIONS**

# Cat 797F Charge Air Cooler

#### REDEFINING OEM PERFORMANCE

The OEM cooler is a mechanically expanded tube-and-fin core with brass tubes, copper fins, and a steel frame to manage internal pressure. This mixed metal design lowers thermal efficiency, requiring a larger surface area. Common servicing issues include:

- Leaking tubes requiring "plugging"
- Fin separation
- Gasket and O-ring failures

#### HEPI COOLING INNOVATION

We engineered a solution using our **proven Bar & Plate technology**, delivering tangible benefits in reliability, serviceability, and efficiency. This re-engineered unit sets a new standard in performance.

### FEATURES & BENEFITS

- Built with CM5 material and full anodised components for superior corrosion resistance
- Lower charge air discharge temperature, reducing EGT under full load
- Extruded tanks with external reinforcement for improved airflow and structural strength
- One-piece core design eliminates traditional gasket leak points
- Reduced overall weight lowers front axle load and radiator stress
- Straight-through fin design minimizes contamination and simplifies cleaning
- Direct OEM fitment, no modifications required
- Fully sealed core and tank assembly for easier servicing
- Significantly reduced total cost of ownership (TCO)

#### 💼 AVAILABLE VERSIONS

Part Number	Description	OEM Replacement
HE0177574-N	CORE; 797F CHARGE AIR COOLER (with tanks pre-fitted to reduce assembly time and eliminate gasket leaks)	323-1735
HE0177275-N	COMPLETE CHARGE AIR COOLER including mounting sidebands	<b>484-7590</b> & <b>513-9307</b>

## Interested in learning more? Reach out to us Online:





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the makes and/or models of the third-party equipment described. HEPI is not an authorized repair facility of these third parties and is not affiliated with any manufacturers of these third-party products.